

INJECTION MANIFOLD FITTINGS:

1806NYF: P1, P2

1456NYF: SA

956Z50: BA

1836NYF: BW, MO, M

SHAPING AIR

1. SCREW ON SHAPING AIR

2. SCREW ON 1- PIECE

3. BOLT ON SHAPING AIR

4. BOLT ON 2- PIECE

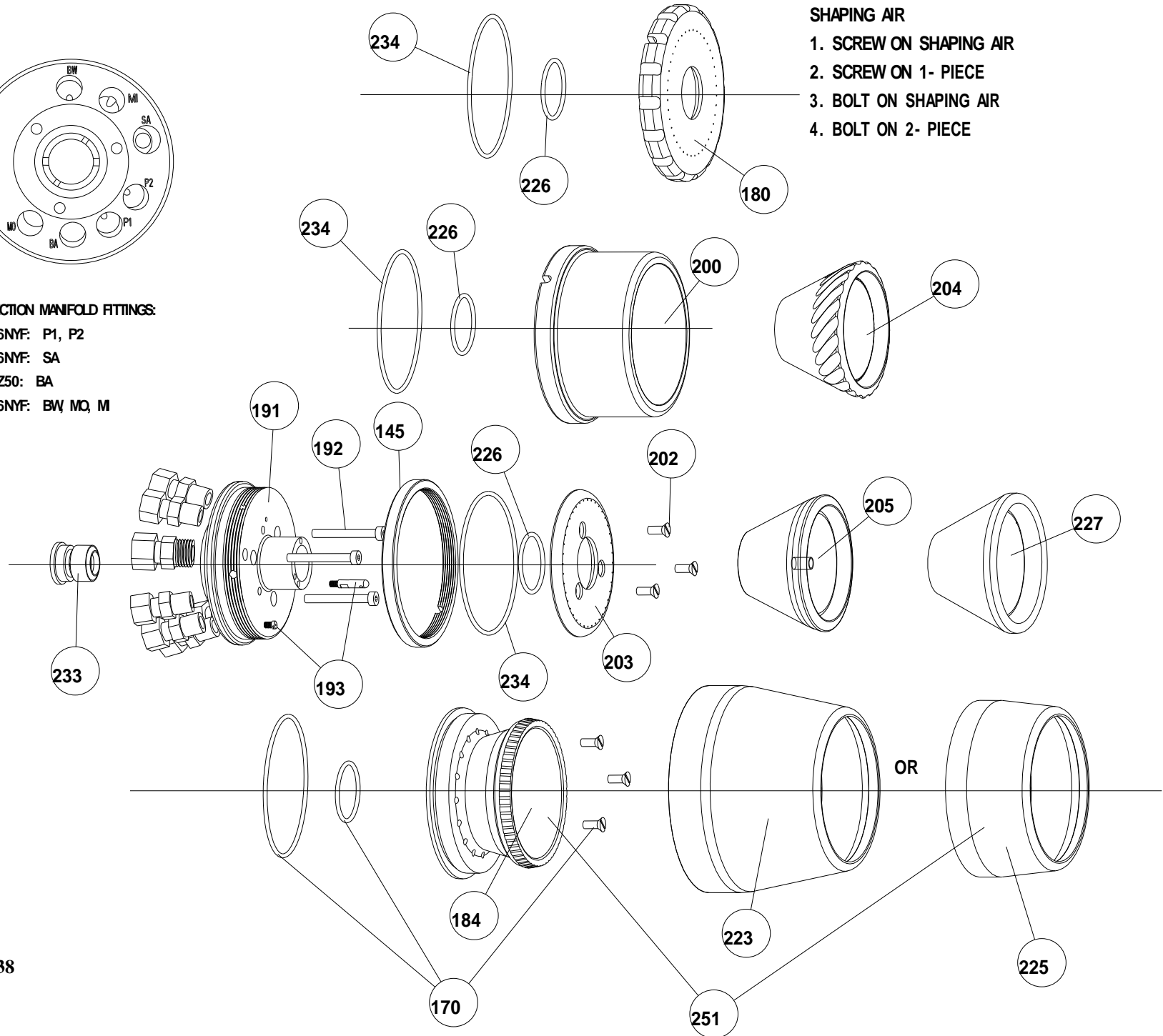


Figure 38

DESCRIPTION	ITEM #	FIG	EFC PART #	SAMES® PART #
COVER NUT	145	38	502T30	740279
O-RING KIT FOR 2 PIECE SHAPING AIR SHROUD	170	38	916K20	N/A
SHAPING AIR PLATE 70mm SCREW ON	180	38	538T30	72-0455-00
SHROUD, INNER	184	38	916G20A	N/A
PAINT INJECTION MANIFOLD ASS'Y	191	38	501T30	413071
SCREW, SS SOCKET HEAD CAP	192	38	435SSC	X3AVSY126
PAINT INJECTOR, LONG, 1.5mm, ANGLED W/ LW	193	38	537T36	N/A
PAINT INJECTOR, LONG, 1.5mm, STRAIGHT W/ LW	193.1	38	537T37	N/A
PAINT INJECTOR, 0.8mm	193.3	38	527T30-0.8	72-0450-03
PAINT INJECTOR, 1.0mm	193.3	38	527T30-1.0	72-0450-05
PAINT INJECTOR, 1.2mm	193.4	38	527T30-1.2	72-0450-07
PAINT INJECTOR, 1.5mm	193.5	38	527T30-1.5	72-0450-08
PAINT INJECTOR, 1.7mm	193.6	38	527T30-1.7	N/A
PAINT INJECTOR, 2.0mm	193.7	38	527T30-2.0	72-0450-10
SHROUD, OUTER	200	38	813Q40	N/A
SCREW, SS COUNTERSUNK SLOTTED	202	38	410SSCT	N/A
SHAPING AIR PLATE	203	38	503T30	423221
BELL CUP, Vornãdo®, 70mm	204	38	670T77	N/A
BELL CUP, 70 mm, 72 HOLES, NEGATIVE EDGE	205	38	647T35	736511
SHROUD, EXTENDED OUTER, STD	223	38	916G20C	N/A
SHROUD, STD OUTER	225	38	916G20B	N/A
O-RING, VITON®	226	38	2720VR	J2FTCF054
O-RING, VITON®	226.1	38	2716VR	N/A
O-RING, VITON, GREEN	226.2	38	2716VRG	N/A
BELL CUP, 70MM, 72 HOLE, ROUNDED EDGE	227	38	592T50	730239
INJECTION BLOCK BEARING	233	38	512T30	N/A
O-RING, VITON®, GREEN	234	38	6620VRG	N/A
O-RING, VITON®	234.1	38	6620VR	N/A
SHROUD, 2 PIECES (INCLUDES 170)	251	38	916G20	N/A